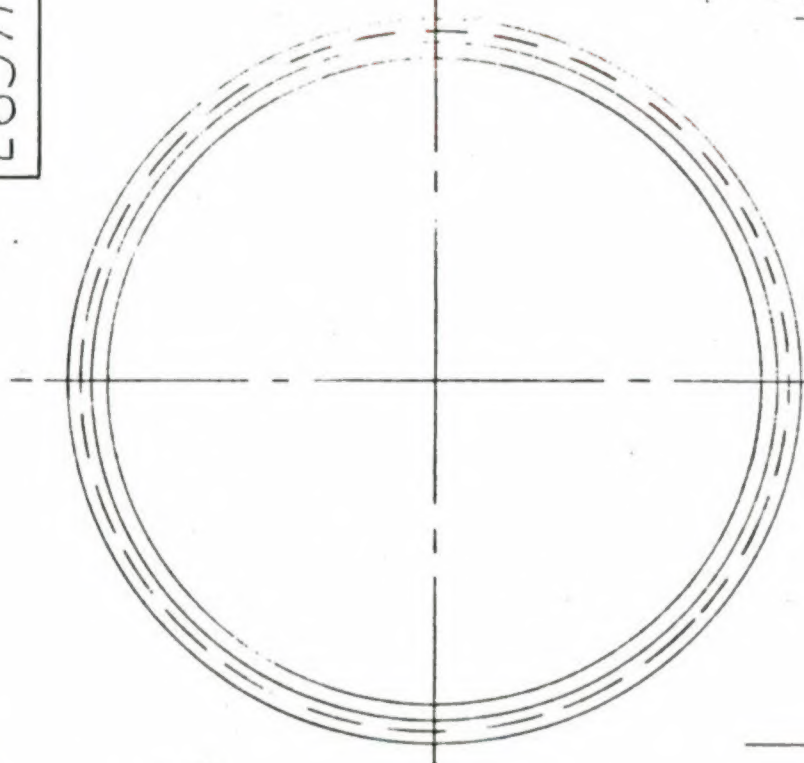


269A9248

FILE COPY

REVISIONS

SYM	DESCRIPTION	DATE	APP'D
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4.00
DIA.

3.400
DIA

3.780 DIA

3.56
DIA

.01 R
TYP

.09

.15

1.40

57°

4. FOR INSTALLATION OF 269A5050 -6
CONE USE THIS TOOL IN CONJUNCTION WITH 269A9247.
3. IDENTIFY PER HP8-5
2. PARCO-LUBRIZE PER HP4-7
1. ALL MACHINED SURFACES ²⁵⁰ FINISH
NOTES: UNLESS OTHERWISE SPECIFIED

USE
TUBING

Quote 57°

COMM.

4.00 O.D. x 5/16 WALL		AISI 1020		OREQV. STL. TUBING	
REQD	PART NO.	NAME	SIZE	DESCRIPTION	SPECIFICATION
UNLESS OTHERWISE SPECIFIED		DRWN PAGLOW	7-18 62	SLEEVE - 269A5050-G CONE INSTAL. TOOL - ARBOR PRESS	
DIMENSIONAL TOLERANCES		CHK'D			
3 PLACE DECIMAL ± .010		APP'D <i>Vague</i>	6/1/64		
2 PLACE DECIMAL ± .03		APP'D <i>Kaplan</i>	4/11/64		
ANGULAR ± 0°30'		APP'D			
DIMENSIONS TO BE MET BEFORE PLATING.		APP'D			
CORNER RADIUS .062 ON C' BORES AND SPOT FACES OF 1.250 DIA. OR LESS - .093 RADIUS ON GREATER THAN 1.250 DIA.		APP'D			
		APP'D		HUGHES TOOL COMPANY AIRCRAFT DIVISION CULVER CITY, CALIFORNIA	
		APP'D		SCALE FULL	269A9248
		APP'D		CODE 02731	SHEET 1 OF 1